







DuPont Refinish

Introducing ChromaBase® "4 to 1"

A paint system that is as unique as you want it to be.

PRODUCT	COMPONENTS	RATIO	ADDITIVES	GUN SETUP	FLASH / DRY TIMES
VariPrime® 615S™					
	<ul style="list-style-type: none"> -VariPrime® 615S™ -VariPrime® 616S™ Converter -VariPrime® 620S™ Fast Converter -VariPrime® 614S™ Slow Converter 	1 to 1	Accelerator Not recommended Fish Eye Eliminator: not recommended Flex Additive: not recommended Retarder: Use 5 percent DuPont™ 3979S™ or 8100S™ Acrylic Enamel Retarder and maintain a viscosity of 17-19 seconds	Siphon Conv. 1.5-1.8 mm with 30 to 45 psi pressure HVLP 1.5-1.8 mm with 6 to 8 psi @ cap Gravity 1.4-1.6 mm with 25 to 35 psi pressure 1.3-1.6 mm with 6 to 8 psi @ cap	Flash between coats Not recommended Flash before force dry Not recommended Force Dry Not recommended Air Dry Flash until dull, normally 5 minutes 5-10 minutes after flash; wet sanding not recommended 24 hours, then sanding is required
ChromaSurfacer™ 7704S™					
	<ul style="list-style-type: none"> -ChromaSurfacer™ 7704S™ Primer-Surfacer -ChromaBase® "4 to 1" 7765S™ (60-70F) Activator-Reducer -ChromaBase® "4 to 1" 7775S™ (70-80F) Activator-Reducer -ChromaBase® "4 to 1" 7785S™ (80-90F) Activator-Reducer -ChromaBase® "4 to 1" 7795S™ (90-100F) Activator-Reducer 	4 to 1	Flex Additive: Semi-rigid substrate Add 1.5 oz. DuPont™ Plas-Stick™ 2350S™ per RTS pint. Flexible substrate Add 2.5 oz. Plas-Stick™ 2350S™ per RTS pint. -Refer to ColorNet® or Technical Data sheets to mix by weight	Siphon Conv. 1.8-2.0 mm with 30 to 40 psi HVLP 1.8-2.0 mm with 7 to 8 psi @ cap Gravity 1.8-2.0 mm with 20 to 30 psi 1.8-2.0 mm with 7 to 8 psi @ cap	Flash between coats 10 min. Flash before force dry 0-5 min. Force Dry 30 min. @ 140°F Air Dry 10 min. N/A N/A 2 hours Infrared - refer to infrared guide for set up recommendations.
ChromaSeal® 7710S™, 7740S™, 7770S™					
	<ul style="list-style-type: none"> -ChromaSeal® 7710S™, VS 1 White Sealer -ChromaSeal® 7740S™, VS 4 Medium Gray Sealer -ChromaSeal® 7770S™, VS 7 Dark Gray Sealer -ChromaBase® "4 to 1" 7765S™ (60-70F) Activator-Reducer -ChromaBase® "4 to 1" 7775S™ (70-80F) Activator-Reducer -ChromaBase® "4 to 1" 7785S™ (80-90F) Activator-Reducer -ChromaBase® "4 to 1" 7795S™ (90-100F) Activator-Reducer 	4 to 1	Flex Additive: Add 1.5 oz. DuPont™ Plas-Stick™ 2350S™ per RTS pint -Refer to ColorNet® or Technical Data sheets to mix by weight	Siphon Conv. 1.6-1.8 mm with 30 to 45 psi HVLP 1.6-1.8 mm with 6 to 10 psi @ cap Gravity 1.4-1.6 mm with 25 to 40 psi 1.4-1.6 mm with 6 to 10 psi @ cap	Flash between coats N/A Flash before force dry 15 min. Force Dry 20 min. Air Dry 1 Coat N/A 2 Coats 10 min. 30 min. 40 min. Force dry not recommended
ChromaBase® Basecoat					
	<ul style="list-style-type: none"> -ChromaBase® Basecoat -Basemaker® 7160S™ Low Temp Reducer -Basemaker® 7175S™ Mid Temp Reducer -Basemaker® 7185S™ High Temp Reducer -Basemaker® 7195S™ Very High Temp Reducer 	1 to 1	Accelerator: not recommended Fish Eye Eliminator: not recommended Flex Additive: not required Retarder: not recommended	Siphon Conv. 1.4-1.6 mm with 30 to 45 psi @ gun for spot/panel; 45 psi @ gun for overall HVLP 1.4-1.6 mm with 6 to 8 psi @ cap for spot/panel; 7 psi @ cap for overall Gravity 1.4-1.5 mm with 25 to 35 psi @ gun for spot/panel; 35-45 psi @ gun for overall 1.4-1.6 mm with 6 to 8 psi @ cap for overall	Flash between coats Not recommended Flash before clearcoat Not recommended Flash before tape Not recommended Flash before two-toning Not recommended Force Dry Not recommended Not recommended Not recommended Air Dry 5-10 min. 15-30 min. 30 min. 30 min. 24 hours
ChromaClear® 7779S™					
	<ul style="list-style-type: none"> -ChromaClear® 7779S™ Multi-Mix™ Panel & Overall Clearcoat -ChromaBase® "4 to 1" 7765S™ (60-70F) Activator-Reducer -ChromaBase® "4 to 1" 7775S™ (70-80F) Activator-Reducer -ChromaBase® "4 to 1" 7785S™ (80-90F) Activator-Reducer -ChromaBase® "4 to 1" 7795S™ (90-100F) Activator-Reducer 	4 to 1	Fish Eye Eliminator: DuPont™ 659S™ or 459S™. Use ¼ to ½ oz. per sprayable quart of clear. Application Enhancer: For enhanced application at high temperatures (above 100°F) use up to 1 oz. DuPont™ 19379S™ or 1 oz. Plas-Stick™ 2350S™ per sprayable quart of clear. Flex Additive: Add 2 oz. DuPont™ Plas-Stick™ 2350S™ Flexible additive per RTS quart. -Refer to ColorNet® or Technical Data sheets to mix by weight	Siphon Conv. 1.5-1.7 mm with 35 to 45 psi HVLP 1.5-1.7 mm with 8 to 10 psi @ cap Gravity 1.4-1.6 mm with 30 to 40 psi 1.4-1.6 mm with 8 to 10 psi @ cap	Flash between coats 10 min. Flash before force dry 0 min. Force Dry 10 min. N/A 30 min. @ 140°F 40 min. Overnight 3-4 hours after cool down Overnight 6 hours after cool down Overnight 24-72 hours 72 hours
ChromaClear® HC-7776S™					
	<ul style="list-style-type: none"> -ChromaClear® HC-7776S™ Multi-Mix™ Snap Dry Clearcoat -ChromaBase® "4 to 1" 7765S™ (60-70F) Activator-Reducer -ChromaBase® "4 to 1" 7775S™ (70-80F) Activator-Reducer -ChromaBase® "4 to 1" 7785S™ (80-90F) Activator-Reducer -ChromaBase® "4 to 1" 7795S™ (90-100F) Activator-Reducer 	4 to 1	Fish Eye Eliminator: DuPont™ 659S™ or 459S™. Use ¼ to ½ oz. per sprayable quart of clear. Application Enhancer: For enhanced application at elevated temperatures, use 1 oz. DuPont™ Plas-Stick™ 2350S™ per sprayable quart of clear. Flex Additive: Add 2 oz. DuPont™ Plas-Stick™ 2350S™ Flexible additive per RTS quart. -Refer to ColorNet® or Technical Data sheets to mix by weight	Siphon Conv. 1.5-1.7 mm with 25 to 35 psi HVLP 1.7 mm with 6 to 8 psi @ cap Gravity 1.4-1.6 mm with 25 to 30 psi 1.4-1.6 mm with 6 to 8 psi @ cap	Flash between coats 3-5 min. Flash before force dry 0 min. Force Dry 3-5 min. N/A 15 min. @ 140°F 14 min. 2 hours 2 hours 2 hours 2 hours 36 hours

7704S™
 VOC: 4.2 lbs/gal
 Ready-to-spray

7710S™ / 7740S™ / 7770S™
 VOC: 4.6 lbs/gal
 Ready-to-spray

7779S™
 VOC: 4.3 lbs/gal
 Ready-to-spray

HC-7776S™
 VOC: 4.2 lbs/gal
 Ready-to-spray



The miracles of science™